



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4131-043
Job Sheet 175859



Part No: D4131-043

Job Qty: 4 ea

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 2,9 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	4 pcs		4/23/18	0.00	0.45	Waterjet1		SC 18/04/18
120	QC	4 pcs		4/23/18	0.00	0.00	QC8		38
130	Small Fab	4 pcs		4/23/18	0.00	0.25	Small Fab-6		3-89
150	QC	4 pcs		4/23/18	0.00	0.00	QC5		
160	HandFinish	4 pcs		4/23/18	0.00	0.23	HandFinish1		
161	QC	4 pcs		4/23/18	0.00	0.00	QC7-3		
165	Small Fab	4 pcs		4/24/18	0.00	0.25	Small Fab-6		
166	QC	4 pcs		4/24/18	0.00	0.00	QC5		
180	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-2		
190	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.7228 sf (.1807 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	32 Ea (8 ea)	165-Small Fab	
MS21069L3	Anchor Nut	16 Ea (4 ea)	165-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	263	0
165-Small Fab	MS20426AD3-3	32	5,302	0
	MS21069L3	16	218	0



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S061537



Part: D4131-043

Job No: 175859

Serial No/Batch: S061537

Revision:

Inspector:

Date: 04/16/18

